



Installation Instructions for Model:	All 300 Series, Oil Separators
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1. Locate the separator in a warm, draft free area, or wrap separator with insulation.
2. Install the separator in a vertical position, close to the compressor, in between compressor and condenser, upstream (before) of any bypass piping.
3. Clamp and support separator and piping properly to minimize vibration potential.
4. Lines into and out of separator must be the same size diameter as separator connection size.
5. Metering the oil return back to the compressor may be accomplished by a variety of methods including capillary tube, a metered orifice or timed solenoid. This should be sized and tested by you for your application.
6. Keep separator cool when brazing.
7. If oil separator is lower than the condenser, take precautions to keep liquid refrigerant out of separator.
8. Check oil level on new installations frequently.

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